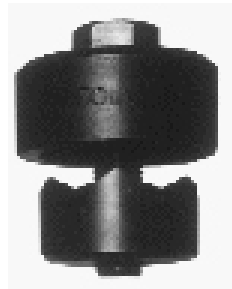


Q-Max

Sheet Metal Punches

Q-MAX



PRODUCT CODE	DESCRIPTION	LIST PRICE
TWO POINT SHEET METAL PUNCHES		
QM58-2	5/8"	
QM34-2	3/4"	
QM78-2	7/8"	
QM01-2	1"	
QM118-2	1.1/8"	
QM1316-2	1.3/16"	
QM114-2	1.1/4"	
QM138-2	1.3/8"	
QM112-2	1.1/2"	
QM16-2	16MM	
QM20-2	20MM	
QM225-2	22.5MM	
QM25-2	25MM	
QM325-2	32.5MM	
QM40-2	40MM	
QM50-2	50MM	

THREE POINT SHEET METAL PUNCHES WITH THRUST RACE		
QM20-3TR	20MM	
QM22-3TR	22MM	
QM25-3TR	25MM	
QM32-3TR	32MM	

* TWO POINT PUNCHES ARE OPERATED WITH A HEX KEY

* THREE POINT PUNCH ARE OPERATED WITH A HEX SCREW

TWO POINT PUNCHES ARE SUITABLE FOR;

MILD & STAINLESS STEEL UPTO 16SWG (162MM) SHEET COOPER BRASS AND ALUMINIUM UPTO 2.0MM

THREE POINT PUNCHES ARE SUITABLE FOR

MILDE STEEL UP TO 10SWG (3MM)

STAINLESS STEEL UP TO 14SWG (2MM)

NOTE: FOR STAINLESS STEEL USE

HOLES SHOULD NOT BE PUNCHED IN ONE OPERATION IN STAINLESS STEEL.

STEP 1: SCREW ONLY UNTIL THE PUNCH TIPS HAVE CUT THE MATERIAL

STEP 2: LOOSEN THE SCREW AND TURN THE PUNCH 90 DEGREES

STEP 3: NOW COMPLETE PUNCHING THE HOLE

BY FOLLOWING THE ABOVE STEPS THE SHEARING FORCE ON THE PUNCH IS REDUCED.