

SHEET METAL PUNCHES

ITEM NO.	DIAMETER	SCREW GAUGE
TWO POINT SHEET METAL PUNCHES		
QM01-2	Q-Max 1" 2Pt Sheet Metal Punch	1"
QM112-2	Q-Max 1-1/2 2Pt Sheet Metal Punch	1.1/2"
QM114-2	Q-Max 1-1/4 2Pt Sheet Metal Punch	1.1/4"
QM118-2	Q-Max 1-1/8 2Pt Sheet Metal Punch	1.1/8"
QM1316-2	Q-Max 1-3/16 2Pt Sheet Metal Punch	1.3/16"
QM138-2	Q-Max 1-3/8 2Pt Sheet Metal Punch	1.3/8"
QM16-2	Q-Max 16mm 2Pt Sheet Metal Punch	16mm
QM20-2	Q-Max 20mm 2Pt Sheet Metal Punch	20mm
QM225-2	Q-Max 22.5mm 2Pt Sheet Metal Punch	22.5mm
QM25-2	Q-Max 25mm 2Pt Sheet Metal Punch	25mm
QM34-2	Q-Max 3/4 2Pt Sheet Metal Punch	3/4"
QM325-2	Q-Max 32.5mm 2Pt Sheet Metal Punch	32.5mm
QM40-2	Q-Max 40mm 2Pt Sheet Metal Punch	40mm
QM58-2	Q-Max 5/8 2Pt Sheet Metal Punch	5/8"
QM50-2	Q-Max 50mm 2Pt Sheet Metal Punch	50mm
QM78-2	Q-Max 7/8 2Pt Sheet Metal Punch	7/8"
THREE POINT SHEET METAL PUNCHES WITH THRUST RACE		
QM20-3TR	Q-Max 20mm 3Pt Sheet Metal Punch (Tr)	20mm
QM22-3TR	Q-Max 22mm 3Pt Sheet Metal Punch (Tr)	22mm
QM25-3TR	Q-Max 25mm 3Pt Sheet Metal Punch (Tr)	25mm
QM32-3TR	Q-Max 32mm 3Pt Sheet Metal Punch (Tr)	32mm

Two point punches are suitable for;

Mild & Stainless steel upto 16swg (1.62mm) Sheet Cooper Brass and Aluminium upto 2.0mm
Many types of sheet metal and soft plastisa etc

Three point Punches are suitable for

Milde steel up to 10swg (3mm)
Stainless steel up to 14swg (2mm)

Note: For Stainless steel use

Holes should not be punched in one operation in Stainless steel.
Step 1: screw only until the punch tips have cut the material
Step 2: loosen the screw and turn the punch 90 degrees
Step 3: now complete punching the hole
By following the above steps the shearing force on the punch is reduced.